

# Catalytic Decomposition of H<sub>2</sub>O(D<sub>2</sub>O) on a Heated Ir Filament to Produce O and OH(OD) Radicals

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**Abstract:** Production of O atoms, H(D) atoms, and OH(OD) radicals was confirmed in the catalytic decomposition of H<sub>2</sub>O(D<sub>2</sub>O) on a heated Ir filament by laser spectroscopic techniques, such as vacuum-ultraviolet laser-induced fluorescence. The highest steady-state OH density achieved was  $2 \times 10^{11} \text{ cm}^{-3}$ . The filament temperature dependences of the radical densities were not Arrhenius-type, in contrast to the results on the decomposition of H<sub>2</sub> and O<sub>2</sub>. Especially, OH(OD) density decreased with the increase in the filament temperature over 2100 K. The decomposition process changes from the production of H+OH(D+OD) to that of 2H+O(2D+O) with the increase in the catalysis temperature. This change in the exit channel could not be reproduced by model calculations using the CHEMKIN software package when Arrhenius-type temperature dependences were assumed for the elementary-step rate constants on surfaces. It is necessary to assume that the desorption energy of OH(OD) is surface coverage dependent.

## INTRODUCTION

Catalytic chemical vapor deposition (Cat-CVD), often called hot-wire CVD, is one of the promising techniques for the preparation of high-quality thin films [1, 2]. In this technique, radical species are produced from material gases on heated metal surfaces without co-producing ionic or metastable excited species. In order to make clear the decomposition and ejection mechanisms, many studies have been carried out to identify the radical species produced [3-16]. Although it has been rather difficult to produce oxidizing radicals, we have recently shown that atomic oxygen can be produced efficiently by the catalytic decomposition of O<sub>2</sub>, NO, N<sub>2</sub>O, and NO<sub>2</sub> on a heated Ir filament [7, 8]. It was also shown that Ir is not oxidized by these species when heated up to 2350 K and that metal contamination on the deposited films is minor. Among these oxidizing species, the O-atom density in the gas phase was the highest when O<sub>2</sub> was used as a source gas. The catalyst temperature dependence of the density was Arrhenius-type and the O-atom density could be increased up to  $2 \times 10^{12} \text{ cm}^{-3}$  [7].

Molecular oxygen has already been used as one of the source gases to prepare SiO<sub>x</sub>N<sub>y</sub> thin films [17]. Since SiO<sub>x</sub>N<sub>y</sub> is less dense and more flexible compared to SiN<sub>x</sub>, that can be used as an interlayer to cover the microslits formed in SiN<sub>x</sub> films, which can be used as passivation films for organic light emitting diodes. The problem is that O<sub>2</sub> is reactive to SiH<sub>4</sub>, one of the most widely used source gases of silicon. The situation is similar when N<sub>2</sub>O is used as a source gas. H<sub>2</sub>O is another potential volatile source of O atoms in the preparation of SiO<sub>x</sub>N<sub>y</sub> films. The reaction between SiH<sub>4</sub> and H<sub>2</sub>O in the gas phase is slow at moderate temperatures. The

production of SiH<sub>3</sub>OH+H<sub>2</sub> is exothermic, but the activation energy has been calculated to be more than  $200 \text{ kJ mol}^{-1}$  [18].

In the present work, the absolute densities of O atoms, H(D) atoms, and OH(OD) radicals produced by the catalytic decomposition of H<sub>2</sub>O(D<sub>2</sub>O) on a heated Ir filament were evaluated under various conditions by laser spectroscopic techniques. Model calculations using the CHEMKIN software package were also carried out.

## MATERIALS AND METHODOLOGY

The experimental apparatus and the procedure were similar to those described elsewhere [6-8]. A cylindrical reaction chamber, 10 cm in internal diameter, made of stainless steel was used. An Ir wire (Tanaka Precious Metals, 30 cm in length and 0.50 mm in diameter, 99.9%) was resistively heated by using a DC power supply. Neat H<sub>2</sub>O(D<sub>2</sub>O) was used without dilution otherwise stated. The flow rate was controlled by using a mass flow controller (STEC, SEC-8440LS). The typical flow rate was 1.5 sccm and the pressure was 0.8 Pa. Another mass flow controller (STEC, SEC-7320M) was used in the O<sub>2</sub> added systems. The catalyst temperature was estimated from the relationship between the electric resistivity and the temperature [19].

Atomic hydrogen produced on the heated Ir catalyst was detected by employing three techniques; vacuum-ultraviolet laser-induced fluorescence (vuv LIF) at 121.6 nm, vacuum-ultraviolet laser absorption at 121.6 nm, and two-photon laser-induced fluorescence at 205.1 nm. By employing these techniques, it is possible to determine the absolute densities under wide conditions [6]. Atomic deuterium was detected similarly. Atomic oxygen was detected by a vuv LIF technique at 130.2 nm. The absolute densities were evaluated by comparing the signal intensities with those in pure O<sub>2</sub> systems, where the absolute densities have been determined by a laser absorption technique [7]. OH(OD) radicals were detected by employing an LIF technique in the ultraviolet

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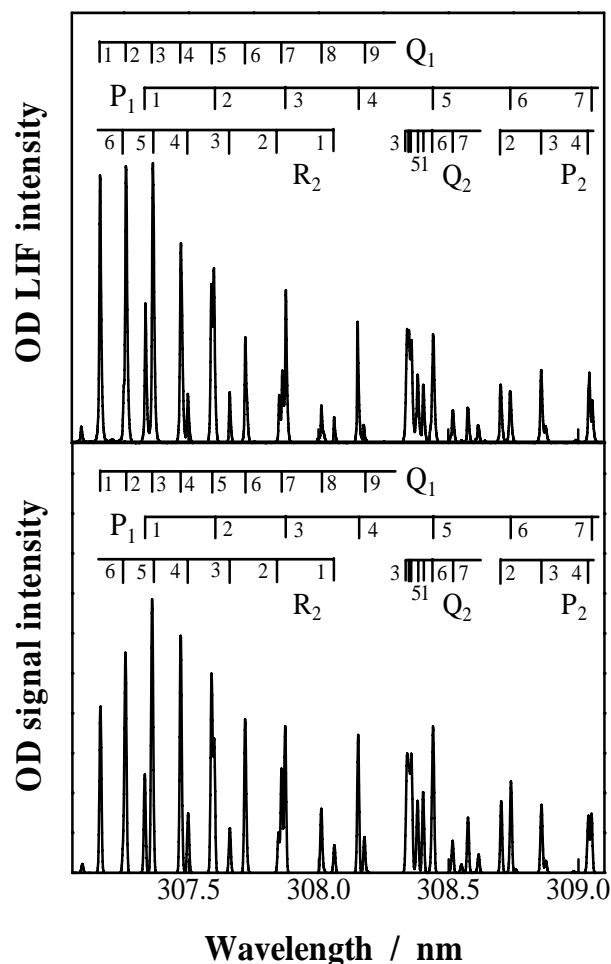
region. The absolute densities of OH were evaluated by comparing the time integrated LIF intensity for the P<sub>1</sub>(N''=2, J''=3/2) transition at 308.6 nm under saturated conditions with the intensity of Rayleigh scattering caused by Ar [6]. The absolute OD densities were evaluated from the LIF intensity of the P<sub>1</sub>(N''=4, J''=7/2) transition at 308.2 nm. The distance between the catalyst and the radical detection zone was 9 cm. Mass spectrometric analysis was also carried out to estimate the consumption efficiency of D<sub>2</sub>O, since D<sub>2</sub>O<sup>+</sup> signals can be measured with less influence of background signals.

O<sub>2</sub> (Takachiho, 99.99%) and Kr (Nihon Sanso, 99.995%) were used from cylinders without further purification. H<sub>2</sub>O was used after distillation and degassing in vacuum. D<sub>2</sub>O was the product of Aldrich (nominal isotopic purity 99.9%).

## RESULTS

O atoms, H(D) atoms, and OH(OD) radicals were identified by laser spectroscopic techniques. Fig. (1) shows the observed and simulated LIF spectra of OD produced from D<sub>2</sub>O. In the simulation, spectroscopic data obtained by Clyne *et al.* were employed [20]. The rotational transition probabilities were assumed to be the same as those of OH(A<sup>2</sup>Σ<sup>+</sup>-X<sup>2</sup>Π) transitions [21, 22]. The LIF spectrum of OH produced from H<sub>2</sub>O was very similar to those reported previously for the catalytic decomposition of H<sub>2</sub>/O<sub>2</sub> mixtures [6, 8]. The rotational distributions of OH and OD radicals could be fitted by a Boltzmann distribution at 350 K. This result shows that the rotational relaxation is rapid even when the total pressure is as low as 0.8 Pa. Vibrationally excited OH(OD) radicals were not identified. No H/D isotope effects could be observed not only in the state distributions but also in the absolute densities. This suggests that quantum effects, such as tunneling, cannot be important. If tunneling plays important roles, the yield of H atoms must be larger than that of D atoms. All the radical species increased with the increase in the H<sub>2</sub>O(D<sub>2</sub>O) flow rate, as is shown in Fig. (2), although the increase is not exactly linear. As for OH, we have confirmed the increase against the flow rate up to 3.00 sccm (1.6 Pa in pressure) and found that the density can be as high as  $7.0 \times 10^{10} \text{ cm}^{-3}$ .

It should be noted that the catalysis temperature dependences of the radical densities were not Arrhenius-type for all radical species as are shown in Fig. (3). Especially, the OH(OD) density showed a maximum around 2100 K and then decreased. The H-atom densities were evaluated by vuv LIF (below 1920 K), vuv laser absorption (at 2060 K), and two-photon LIF (over 2150 K) techniques. The absolute densities were determined by comparing the LIF intensities with that in pure H<sub>2</sub> systems except at 2060 K. At 2060 K, the absolute density was determined from the transmittance directly. The absolute O-atom densities were determined by comparing the LIF signal intensities with those observed in pure O<sub>2</sub> systems [7]. When the atomic densities are high, vuv LIF signals may be reduced because of the absorption of the vuv laser radiation by atomic species. Such effects were corrected in the plots in Figs. (2) and (3). The correction factors were less than 10% both for H and O atoms.



**Fig. (1).** Experimental (upper) and simulated (lower) spectra of OD in a pure D<sub>2</sub>O system. The flow rate and the pressure were 1.50 sccm and 0.8 Pa, respectively. The catalyst temperature was 2100 K. The assignments are shown for the P<sub>1</sub>, Q<sub>1</sub>, P<sub>2</sub>, Q<sub>2</sub>, and R<sub>2</sub> branches of the (0,0) band. The numbers are the total angular momentum quantum numbers exclusive of nuclear and electron spin. The rotational temperature was assumed to be 350 K in the simulation.

The OH density could be increased by the addition of O<sub>2</sub>. When 1.00 sccm of O<sub>2</sub> was added to 1.50 sccm of H<sub>2</sub>O, the OH density increased from  $3.7 \times 10^{10}$  to  $1.6 \times 10^{11} \text{ cm}^{-3}$  when the catalyst temperature was 2100 K. This value is much larger than those observed in the decomposition of H<sub>2</sub>/O<sub>2</sub> mixtures [6, 8]. The decrease in the OH density with the increase in the catalyst temperature over 2100 K could also be observed in the presence of O<sub>2</sub>, but the decrease was more gradual compared to that in the absence of O<sub>2</sub>. In the presence of O<sub>2</sub>, H atoms must have been converted to OH radicals.

Mass-spectrometric measurements were carried out for D<sub>2</sub>O to estimate the consumption efficiency, since much less background signals are expected compared to H<sub>2</sub>O. The decrease in the D<sub>2</sub>O<sup>+</sup> signals when the catalysis was heated was found to be minor. This may partly be ascribed to the reproduction of D<sub>2</sub>O molecules from radical species on chamber

walls. The  $D_2^+$  and  $O_2^+$  signals were less than 10% of that of  $D_2O^+$ , under any conditions, and the consumption efficiency of  $D_2O$  is estimated to be less than 20%. No change in electric resistivity was observed when the filament was kept at 2350 K in the presence of 1.6 Pa of water vapor, showing that the oxidation of the filament is not taking place.

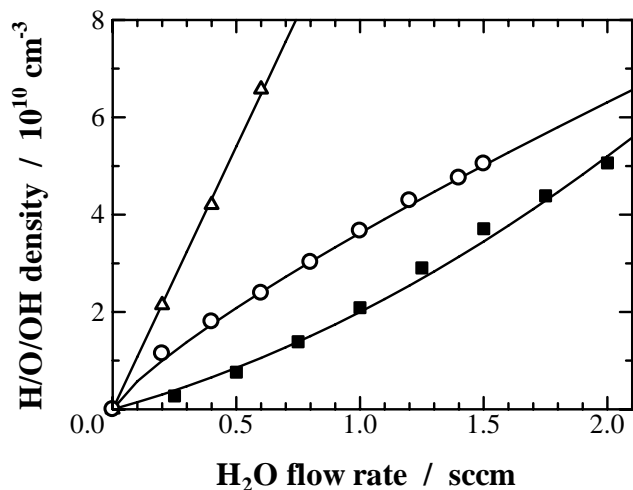


Fig. (2). H-atom ( $\Delta$ ), O-atom ( $\circ$ ), and OH-radical ( $\blacksquare$ ) densities as a function of  $H_2O$  flow rate. The catalyst temperature was 2100 K.

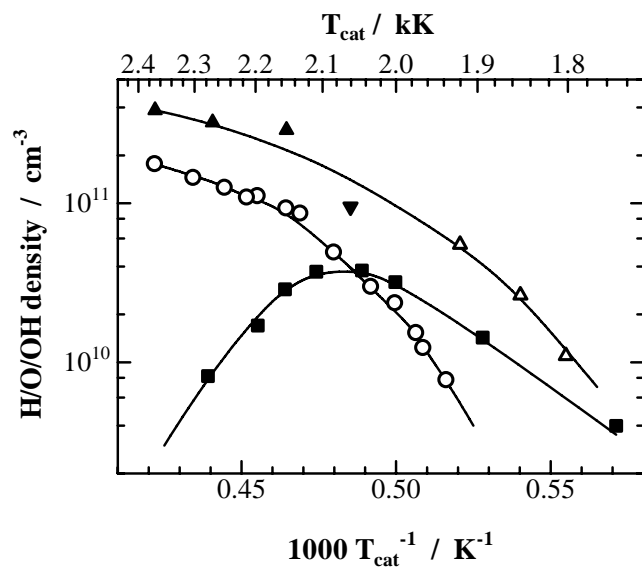


Fig. (3). H-atom ( $\blacktriangle$ ,  $\blacktriangledown$ ,  $\Delta$ ), O-atom ( $\circ$ ), and OH-radical ( $\blacksquare$ ) densities as a function of the reciprocal of catalyst temperature in a pure  $H_2O$  system. Results for H atoms obtained by a two-photon LIF technique are represented by  $\blacktriangle$ , that by laser absorption is represented by  $\blacktriangledown$ , and those by one-photon LIF are represented by  $\Delta$ . The flow rate and the pressure were 1.50 sccm and 0.8 Pa, respectively.

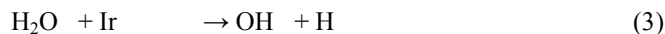
## DISCUSSION

The decrease in the OH densities over 2100 K suggests that  $H_2O$  is decomposed completely to  $2H+O$  at high catalyst temperatures. At low temperatures, the main exit channel is  $H+OH$  and the production efficiency increases with the temperature. On the other hand, at high temperatures, the complete decomposition to produce  $2H+O$  becomes more efficient and the production of OH is suppressed. This idea is

supported by the result that the  $[H]/[O]$  density ratio is around 2 at high catalyst temperatures. A similar complete decomposition mechanism has been proposed for  $SiH_4$  when the W catalyst temperature is higher than 2000 K [23, 24]. In this case,  $SiH_2$  and  $SiH_3$  densities decreased with the increase in the catalysis temperature [23]. The decrease in the OH densities may not be ascribed to the increase in the removal rate of OH on chamber walls, since the change in the OH density was immediate when the catalyst temperature was changed. The chamber wall temperature may not change so rapidly.

Model calculations using the CHEMKIN software package were carried out to make clear why the exit channel changes from  $H+OH$  to  $2H+O$ . In the CHEMKIN simulation, a plug-flow reactor model with one inlet and one outlet was employed. It was assumed that the temperature in the reactor is uniform and that  $H_2O$  is decomposed on hot Ir walls. Such a reactor model is different from the present experimental setup and quantitative discussion may not be valid. However, semi-quantitative discussion may still be possible, since CHEMKIN software has been applied successfully to many chemical systems [25, 26]. The site density of Ir was calculated from its density and atomic weight to be  $2.8 \times 10^{-9}$  mol  $cm^{-2}$ . Gas-phase reactions may be ignored since  $H_2O$  molecules are unreactive to radical species at moderate temperatures. Thermal decomposition of  $H_2O$  in the gas phase is slow [27]. Reactions between radical species in the gas phase can be ignored because of their low densities. It was easy to reproduce the decrease in the gas-phase OH density at high Ir temperatures under the conditions that  $H_2O$  is depleted. However, the depletion of  $D_2O$  was not confirmed by the present quadrupole mass spectrometric measurements.

The present result of the non-Arrhenius behavior of the OH density, including the presence of an optimum temperature to produce OH radicals, can be reproduced under the conditions without  $H_2O$  depletion by assuming the following elementary steps on catalysis surfaces, if no restrictions are imposed to the rate parameters:



here,  $\_$  represents adsorbed species or a vacant site on Ir. The problem is that unreasonably large or small preexponential factors have to be assumed to reproduce the temperature dependence of the OH density. At high catalyst temperatures, the OH production must be minor compared to O- and H-atom production processes. In other words, in order to reproduce the present experimental results, both the preexponential factor and the activation energy for reaction (4) must be large, while those for reaction (5) must be small. In general, the preexponential factor for the decomposition processes on surfaces, such as reaction (4), should be in the

order of  $10^{22} \text{ cm}^2 \text{ mol}^{-1} \text{ s}^{-1}$ , while that for desorption processes from surfaces, such as reaction (5), should be around  $10^{13} \text{ s}^{-1}$  [28, 29]. The present results could not be reproduced by simulations when these typical parameters were assumed. For example, when the preexponential factor for reaction (5) was assumed to be  $1 \times 10^{13} \text{ s}^{-1}$ , it was necessary to assume the preexponential factor for reaction (4) to be  $1 \times 10^{30} \text{ cm}^2 \text{ mol}^{-1} \text{ s}^{-1}$  to reproduce the temperature dependence of the OH density. This preexponential factor for reaction (4) is too large. The non-Arrhenius behavior of the OH density could not be reproduced by including some surface reactions, such as  $H+OH_- \rightarrow H_2O_-$  and  $OH_-+OH_- \rightarrow H_2O_-+O_-$ , either.

The concept of “coverage dependent desorption energy” is useful to explain the non-Arrhenius temperature dependence of the OH density. In general, activation energies depend on the surface coverage [28]. For example, the desorption energy of OH radicals from heated Pd surfaces decrease with the increase in the surface coverage [30, 31]. Of course, the surface coverage decreases with the increase in the catalysis temperature. If we assume that the activation energy for OH desorption, reaction (5), depends linearly on the surface coverage,  $\theta$ , according to  $375-154\theta \text{ kJ mol}^{-1}$ , that increases from 251 to 341  $\text{kJ mol}^{-1}$  when the catalyst temperature increases from 1700 to 2400 K, and the present experimental results can be reproduced, at least semi-quantitatively. Fig. (4) illustrates the simulated results. In this simulation, the preexponential factors for desorption processes, reactions (2), (5), (6), and (7), were all assumed to be  $1 \times 10^{12} \text{ s}^{-1}$ , while those for reactions (3) and (4) were assumed to be  $5 \times 10^{22} \text{ cm}^2 \text{ mol}^{-1} \text{ s}^{-1}$ . Just for simplicity, the activation energies for reactions other than reaction (5) were assumed to be coverage independent and between 100 and 380  $\text{kJ mol}^{-1}$ . The curvature in the plot for H atoms is not reproduced well in the simulation, but this may also be caused by the coverage dependence of the H-atom desorption energy and some Langmuir-Hinshelwood reactions on Ir surfaces, such as  $H_-+OH_- \rightarrow H_2O_-+Ir_-$ . The slight curvature observed for O atoms in Fig. (4) must be caused by the competition between reactions (2) and (3). The increase in OH densities in the presence of  $O_2$  is consistent with this model. The surface coverage should be higher in the presence of  $O_2$ , and the desorption rate of OH should be larger. It should be noted that a linear Arrhenius plot has been observed in the decomposition of  $O_2$  on heated Ir surfaces, although the residence time of atomic oxygen is expected to be long [7]. This can be accounted for by considering that Ir surfaces are completely covered with O atoms at all temperatures in the presence of 0.8 Pa of pure  $O_2$ . The decomposition of  $O_2$  may principally take place on the adsorbed layer of O atoms.

In the catalytic decomposition of  $O_2$  on heated Ir, the O-atom density showed saturation against the  $O_2$  flow rate. This has been explained by the shortage of the active sites on catalysis surfaces [7]. Ir surfaces may be covered with O atoms to suppress the decomposition of  $O_2$ . Similar slight upward curvature can be observed in the  $H_2O$  flow rate dependence of the O-atom density. On the other hand, the

OH density shows downward curvature. This can also be explained by the coverage dependence of the desorption energy. At low pressures, the coverage is low, the activation energy for OH desorption is large, and the production rate of OH is low. At high pressures, the coverage is high and the production rate of OH can be high.

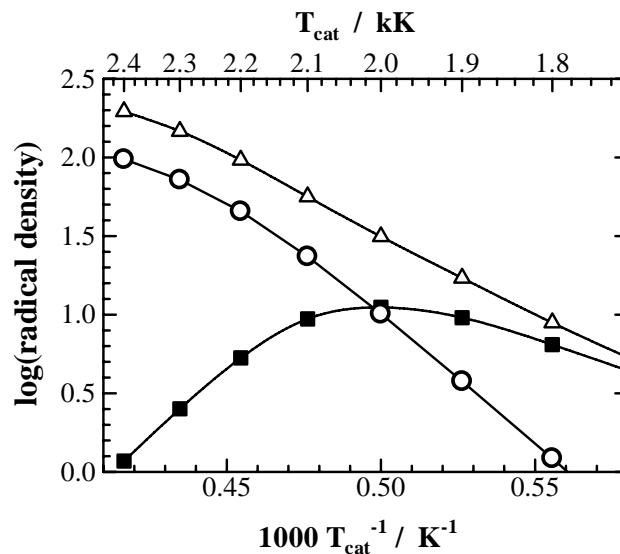


Fig. (4). H-atom ( $\Delta$ ), O-atom ( $\circ$ ), and OH-radical ( $\blacksquare$ ) densities calculated by the CHEMKIN software package. The preexponential factors for reactions (4) and (5) were assumed to be  $5 \times 10^{21} \text{ cm}^2 \text{ mol}^{-1} \text{ s}^{-1}$  and  $1 \times 10^{12} \text{ s}^{-1}$ , respectively. The activation energy for reaction (4) was assumed to be 300  $\text{kJ mol}^{-1}$ , while that for reaction (5) was assumed to depend linearly on the surface coverage,  $\theta$ , according to  $375-154\theta \text{ kJ mol}^{-1}$ .

The OH-radical density obtained in the present system is higher than those obtained in the catalytic decomposition of  $H_2/O_2$  mixed systems [6, 8]. However, that is less than those reported in plasma processes [32-36]. For example, the OH density can be as high as  $3 \times 10^{15} \text{ cm}^{-3}$  after a pulsed discharge of a mixture of  $H_2O$  and Ar [36]. However, in pulsed discharges, the OH density decays within 0.1 ms or less. Since the repetition rate of discharges is usually less than 10 Hz, the time-averaged density should be in the order of  $10^{12} \text{ cm}^{-3}$  or less. In addition, in corona discharges, the discharge volume cannot be large. It is, of course, possible to produce OH radicals in DC discharges, but in such cases, the OH density is much less than those observed in pulsed discharges, in the order of  $10^{11} \text{ cm}^{-3}$  [37], which is comparable to that observed in the present system. The merit in catalytic decomposition is that no ionic or metastable excited species are produced. In addition, radicals can easily be produced in a large volume. The OH density may still be increased just by increasing the  $H_2O$  pressure, since no saturation has been observed up to 1.6 Pa.

## CONCLUSIONS

Catalytic decomposition processes of  $H_2O(D_2O)$  on a heated Ir filament were examined by employing laser spectroscopic techniques. Ir was not oxidized even when it was heated up to 2350 K in the presence of 1.6 Pa of water vapor. The exit channel changes from the production of  $OH(OD)+H(D)$  to that of  $2H(2D)+O$  with the increase in the catalyst temperature and

the radical densities showed non-Arrhenius temperature dependences. It is necessary to assume a coverage-dependent desorption energy for OH(OD) to make the simulations to agree with the experimental results. The maximum density of OH in the gas-phase was  $7.0 \times 10^{10} \text{ cm}^{-3}$  when the  $\text{H}_2\text{O}$  pressure was 1.6 Pa. This OH density is comparable to that observed in DC discharge plasma. The OH density may still be increased just by increasing the  $\text{H}_2\text{O}$  pressure. In addition, the OH density could be increased by a factor of 4 by the introduction of  $\text{O}_2$ .

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