

# Kinematic Reliability Solution of 3-UPS-PU Parallel Mechanism Based on Monte Carlo Simulation

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**Abstract:** In order to research kinematic reliability of 3-UPS-PU parallel mechanism, the structure and kinematics analysis were performed. Inverse kinematics equation can be derived by homogeneous coordinate transformation formula. Position and orientation output error forward kinematics model was obtained by the differential transformation on the basis of inverse kinematic solution of the position. The curves of the position and orientation output errors can be plotted with a large batch production by adopting Monte-Carlo simulation method. Then kinematic reliability of the mechanism can be solved through the probability statistics method and theoretical solution method respectively. Finally, these two methods were compared with each other. The results illustrate that the results of the two methods are basically consistent, and the mechanism can be work reliably and stably under general operations, which provides some valuable references for the related future research.

**Keywords:** Error analysis, kinematic reliability, kinematics, Monte-Carlo simulation, parallel mechanism.

## 1. INTRODUCTION

Kinematic reliability is one of the important indices to evaluate mechanism performance. Parallel mechanisms possess outstanding merits over the conventional serial ones in terms of accuracy, stiffness, and load-bearing capability, therefore they are widely employed in industries. However, the kinematic trajectory of the moving platform will deviate its theoretical design result considering some inevitable errors in design and manufacturing process, and some amount of wear after the parallel mechanism usage for a long time. Once this deviation exceeds the allowance limit value, it will lead to the kinematic accuracy of the mechanism to be invalid. So it is very necessary to research the kinematic reliability of the mechanism. At present, most of the domestic and foreign scholars researched the output accuracy of the parallel mechanism which is basically established under the condition of static state. The research about manufacturing and assembly tolerances and position errors of parallel mechanism and driving components and the external random factors are still relatively few. Yang and Bowling considered the random of the original input error and analyzed the kinematic reliability about the mechanism [1, 2]. Zhang and Choid established kinematic accuracy reliability analysis model on the assumption that the design variables and design parameters obeyed normal distribution. They also had a tentative exploration about kinematic accuracy reliability and robust design considering design parameters under unknown probability distribution [3, 4]. Wang conducted the research on the accuracy of hybrid assembly robot mechanism which is employed to national

thermonuclear experimental reactor, and performed the simulation analysis of the position and orientation errors [5]. Sun and Yang analyzed kinematic reliability of the 3-RPS parallel mechanism and calculated corresponding reliability by utilizing ADAMS software [6].

The main content of this paper is to research the kinematic reliability of 3-UPS-PU parallel mechanism which is used in the spray painting robot that can adjust its position and orientation flexibility. Based on the inverse kinematics solution analysis, we get the forward model of position and orientation output error through the differential transformation. The next, we obtained the changes curves of the position and orientation output errors on the batch production *via* the Monte Carlo simulation. In view of previous work, we use two methods to solve the kinematic reliability of this mechanism. One is probability and statistics method. The other is the theoretical solution according to the allowable precision range of the mechanism, by employing the command `caplot` in the MATLAB software. Finally, we can compare the calculation results with these two kinds of method.

## 2. THE STRUCTURAL DESCRIPTION OF THE PARALLEL MECHANISM

Focusing on operation requirements of the automobile parts spraying, this paper apply 3-UPS-PU parallel mechanism into the spray painting. As shown in Fig. (1), the position and orientation of this robot's spray can be adjusted by this parallel mechanism. Also, this spray can keep a certain distance with the automobile parts and follow normal direction with the face of the automobile parts, which can achieve high precision spraying to the automobile parts.

3-UPS-PU parallel mechanism is mainly composed of

fixed base and moving platform, the three identical extensible driving limbs, and an intermediate passive limb. The kinematic topology consist-from base to platform- of a Hooke joint, a moving link, an actuated prismatic joint, a second moving link, and a spherical joint attached to the platform. The central limb connecting the base center to the platform is a passive constraining limb and has an architecture difference from the other limbs. It consists of a prismatic joint attached to the base, a moving link, and a Hooke joint attached to the platform. The central limb is employed to constrain the motion of the platform to only three degrees of freedom, that is, along x and y rotations and along z translation. The structure is shown in Fig. (2).

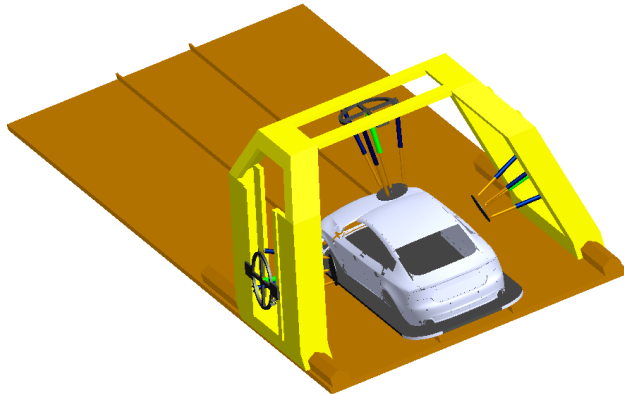


Fig. (1). The spraying schematic diagram about auto parts.

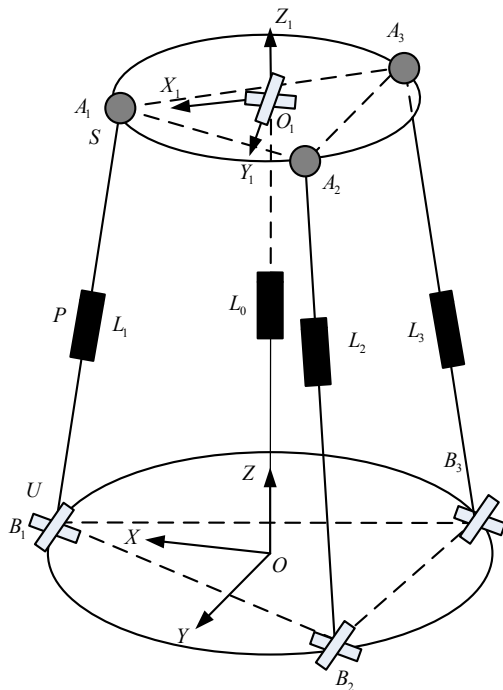


Fig. (2). The structure diagram of 3-UPS-PU parallel mechanism.

### 3. KINEMATIC ANALYSIS OF THE PARALLEL MECHANISM

#### 3.1. The Establishment of Coordinate System

For the purpose of analysis, as represented in Fig. (2), a fixed reference coordinate system  $O-XYZ$  is connected to

the base of the mechanism and a moving coordinate system  $O_1-X_1Y_1Z_1$  is connected the platform, where  $Z$  and  $Z_1$  axes are perpendicular to the base and the platform, and  $X$  and  $Y$  axes are parallel to  $X_1$  and  $Y_1$  axes, respectively. Without loss of generality, let the  $X$  axis direct point along vector  $\overline{OB_1}$  and the  $X_1$  axis direct along vector  $\overline{O_1A_1}$ . The radii of the moving platform is  $r_a$ , the radii of the base is  $r_b$ , and the initial height is  $h$ . The points of attachment of the actuated limbs to the base are represented with  $B_i$  and position vectors of points with respect the reference coordinate system can be expressed as  $B_1=[r_b \ 0 \ 0]$ ,

$$B_2=[-r_b/2 \ \sqrt{3}r_b/2 \ 0], \text{ and}$$

$B_3=[-r_b/2 \ -\sqrt{3}r_b/2 \ 0]$ , and the points of attachment of all limbs to the platform are represented with  $A_i$  and position vectors of points with respect to the moving coordinate system can be expressed as  $A_1=[r_a \ 0 \ 0]$ ,

$$A_2=[-r_a/2 \ \sqrt{3}r_a/2 \ 0], \text{ and}$$

$A_3=[-r_a/2 \ -\sqrt{3}r_a/2 \ 0]$ , for  $i=1,2,3$ , while point  $O_1$  is located at the center of the platform and the coordinate of point  $O_1$  with respect to  $O-XYZ$  is  $O_1(0,0,h)$ .

#### 3.2. The Inverse Kinematic Solutions Analysis

The orientation of the moving platform is described according to the RPY rotation transformation. The orientation matrix of the moving platform coordinate system with respect to the reference coordinate system can be expressed as:

$$RPY(\phi, \theta, \psi) = Rot(Z_1, \phi)Rot(Y_1, \theta)Rot(X_1, \psi) \quad (1)$$

The mechanism can not revolute around the  $Z$  axis. So, the value  $\phi$  of Angle is equal to zero. The orientation matrix also can be simplified as,

$$R = \begin{bmatrix} c\theta & s\theta s\psi & s\theta c\psi \\ 0 & c\psi & -s\psi \\ -s\theta & c\theta s\psi & c\theta c\psi \end{bmatrix} \quad (2)$$

where,  $c$  is the abbreviation of cosine, and  $s$  is for sine.

Hence the position vector of the point  $A_i$  with respect to the reference coordinate system is obtained as:

$${}^oA_i = R \cdot A_i + O_1 \quad (3)$$

A vector loop equation can be written for each actuated limb as below

$$L_i = {}^oA_i - B_i = (R \cdot A_i + O_1) - B_i \quad (4)$$

The functions of the inverse kinematic solution about the three driving limbs can be computed by dot-multiplying  $L_i$ , and positive square roots were selected to yield a unique solution:

$$l_1 = (\cos(\theta) \times r_a - r_b)^2 + (-\sin(\theta) \times r_a + h)^2 \quad (5)$$

$$l_2 = \left(-\frac{1}{2} \cos(\theta) r_a + \frac{1}{3} \sin(\theta) \sin(\psi) \times 3^{(1/2)} r_a + \frac{1}{2} r_b\right)^2 + \left(\frac{1}{2} \cos(\psi) \times 3^{(1/2)} r_a - \frac{1}{2} \times 3^{(1/2)} r_b\right)^2 + \quad (6)$$

$$\left(\frac{1}{2} \sin(\theta) r_a + \frac{1}{2} \cos(\theta) \sin(\psi) 3^{(1/2)} r_a + h\right)^2$$

$$l_3 = \left(-\frac{1}{2} \cos(\theta) r_a - \frac{1}{2} \sin(\theta) \sin(\psi) \times 3^{(1/2)} r_a + \frac{1}{2} r_b\right)^2 + \left(-\frac{1}{2} \cos(\psi) \times 3^{(1/2)} r_a + \frac{1}{2} \times 3^{(1/2)} r_b\right)^2 + \quad (7)$$

$$\left(\frac{1}{2} \sin(\theta) r_a - \frac{1}{2} \cos(\theta) \sin(\psi) \times 3^{(1/2)} r_a + h\right)^2$$

Once the structural parameters and position and orientation are obtained, it is easy to calculate to the displacement of the driving actors of the parallel mechanism.

#### 4. ERROR MODELING OF THE PARALLEL MECHANISM

Considering all error sources such as the bar length errors, the ball joints and Hooke joints installation errors of 3-UPS-PU parallel mechanism, we use differential transformation method to solve position and orientation error of end-effector [7].

Suppose the  $l_i$  is inverse kinematic solutions can be written as

$$l_i \cdot n_i = {}^o A_i - B_i = (R \cdot A_i + O_1) - B_i \quad (8)$$

where  $n_i$  is the unit vector of the bar length.

The kinematic theoretical error model can be obtained by differentiating Equation (8) as follows:

$$dl_i \cdot n_i + l_i \cdot dn_i = dR \cdot A_i + dA_i \cdot R + dO_1 - dB_i \quad (9)$$

Dot-multiplying both sides of Equation (9) by  $n_i^T$ , leads to

$$n_i^T \cdot dl_i \cdot n_i + n_i^T \cdot l_i \cdot dn_i = n_i^T \cdot dR \cdot A_i + n_i^T \cdot dA_i \cdot R + n_i^T \cdot dO_1 - n_i^T \cdot dB_i \quad (10)$$

In order to establish the forward kinematic solutions model of position and orientation error, we should simplify Equation (10) and each formula can be arranged in turns, as follows:

We can obtain the Equation (11) when we consider the property of the unit vector

$$n_i^T \cdot dl_i \cdot n_i = dl_i \quad (11)$$

In terms of the differential relation of parallel mechanism, we can get the Equation (12)

$$dn_i = \Delta n_i \cdot n_i \quad (12)$$

where

$$\Delta n_i = \begin{bmatrix} 0 & -\delta n_{iz} & \delta n_{iy} \\ \delta n_{iz} & 0 & -\delta n_{ix} \\ -\delta n_{iy} & \delta n_{ix} & 0 \end{bmatrix} \quad (13)$$

Rearranging Equation (12) and Equation (13), we can obtain the following relation.

$$n_i^T \cdot l_i \cdot dn_i = 0 \quad (14)$$

The mechanism can not revolute around the Z axis, similarly,  $n_i^T \cdot dR \cdot A_i$  can be arranged as

$$n_i^T \cdot dR \cdot A_i = n_i^T \cdot \delta R_y \cdot \delta \theta \cdot A_i + n_i^T \cdot \delta R_x \cdot \delta \psi \cdot A_i \quad (15)$$

where,  $\delta R_x$  and  $\delta R_y$  denoted a vector of small rotations along X and Y axes, respectively.

Owing to  $dO_1$  can be written as

$$dO_1 = \begin{bmatrix} 0 \\ 0 \\ dh \end{bmatrix} \quad (16)$$

Therefore,

$$n_i^T \cdot dO_1 = n_{iz} \cdot dh \quad (17)$$

where,  $n_{iz}$  is the third of the unit vector  $n_i$  of bar length.

After a series of simplifies, the Equation (14) can be written as

$$dl_i = n_i^T \cdot \delta R_x \cdot \delta \psi \cdot A_i + n_i^T \cdot \delta R_y \cdot \delta \theta \cdot A_i + n_{iz} \cdot dh + n_i^T \cdot dA_i \cdot R - n_i^T \cdot dB_i \quad (18)$$

Assuming that

$$\delta l_i = dl_i, \delta A_i = dA_i, \delta B_i = dB_i \quad (19)$$

Substituting Equation (19) into Equation (18), one can generate

$$\delta l_i = \begin{bmatrix} n_i^T \cdot \delta R_x \cdot A_i & n_i^T \cdot \delta R_y \cdot A_i & n_{iz} \end{bmatrix} \cdot \begin{bmatrix} \delta \psi \\ \delta \theta \\ \delta h \end{bmatrix} + \begin{bmatrix} n_i^T \cdot R & -n_i^T \end{bmatrix} \cdot \begin{bmatrix} \delta A_i \\ \delta B_i \end{bmatrix} \quad (20)$$

Rearranging Equation (20) allows the derivation of expression in a matrix form

$$\delta l = J_X \cdot \delta D + J_p \cdot \delta m \quad (21)$$

Where,



practical problems, we construct stochastic simulation numbers of the model parameters, and then solve by sampling method. From that, we can get the probability value of the problem, or their digital features of random variables, whose standard variance of estimated value can be generally employed to measure the kinematic accuracy of the mechanism.

Flow chart of kinematic reliability of 3-UPS-PU parallel mechanism can be described by applying Monte Carlo simulation method, as shown in Fig. (3).

The process to solve kinematic reliability of 3-UPS-PU parallel mechanism in terms of Monte Carlo simulation method can be outlined as follows :

(1) The sampling for each error

According to the distribution function of parallel mechanism joint point of installation errors and bar length errors, we can get the values of sampling error :  $x_i (i = 1, 2, 3, \dots, n)$  ;

(2) The solution of position and orientation output error at some given error information

We substitute the value of installation error of each joint point into each joint point vector, and bar length error into each driving limb formula. Then, we can solve the output error  $\Delta y$  according to the theoretical calculation model of position and orientation output error of the end-effector;

(3) Repeating step (2)

According to the numbers of experiments and repeating step (2), we can obtain a group of position and orientation output errors, i.e.  $\Delta y_1, \Delta y_2, \dots, \Delta y_n$ , of the end-effector;

(4) The statistics of position and orientation output error

We can get the statistical results of position and orientation output errors, i.e.  $\Delta y_1, \Delta y_2, \dots, \Delta y_n$ , and obtain the mean  $\mu$  and stand variance  $\delta$ . The next, we can solve kinematic reliability of the mechanism.

### 5.3. A Numerical Example Analysis

The structure parameters of 3-UPS-PU parallel mechanism are designed as  $r_a = 300mm$ ,  $r_b = 500mm$ ,  $h = 1200mm$ . It is notices that assume joints point installation and bar length errors obey the normal distribution when this spraying robot is in batch production. The mean and stand variance of the errors are related to the machining technology and processing condition. In this paper, we mainly provided a solution method of position and orientation output error and kinematic reliability with the consideration of joint point installation errors and bar length errors of the parallel mechanism [11-13]. The mean and standard variance of joint point installation errors and bar length errors are the same for brevity, as shown in Tables 1 and 2, respectively.

According to the given the mean and standard variance of errors. 30000 groups error data constructed by MATLAB

software which accord with normal distribution can be treated as an error sample of the mechanism. Then program can be easily implemented using MATLAB on the basis of position and orientation output error theoretical model of the mechanism [14, 15]. The position and orientation output error can be solved, and then the mean and standard variance can be calculated by mathematical statistics.

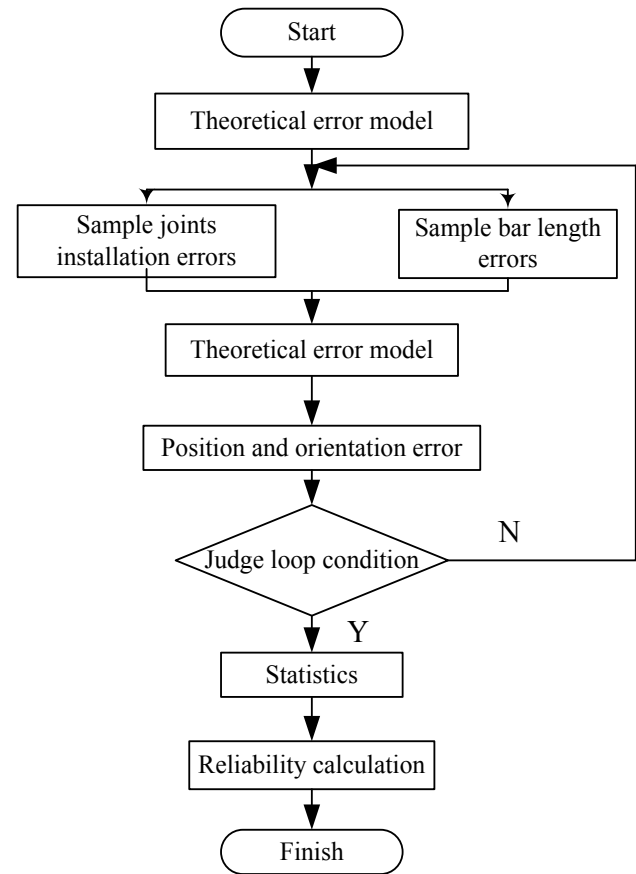


Fig. (3). The flow chart of kinematic reliability solution of 3-UPS-PU parallel mechanism.

Given the position and orientation parameters of the moving platform: the  $X$  axis Angle  $\psi$  is  $\pi/36$ , the  $Y$  axis Angle  $\theta$  is  $\pi/18$  and the  $Z$  axis location  $h$  is 1600 mm. Kinematic reliability of the mechanism was analyzed considering joint points installation errors and bar length errors in accord with normal distribution respectively when the mechanism in mass production. After 30000 times simulation experiments, sample distribution orientation errors and position errors of  $X$  axis,  $Y$  axis and  $Z$  axis can be plotted as shown in Figs. (4-6).

The position and orientation error data in three output error directions of 3UPS-PU parallel mechanism were statically calculated adopting the Monte Carlo simulation method, and mean and variance of the errors in each direction are shown in Table 3.

The kinematic reliability also has relationship with allowance output accuracy. The kinematic reliability will be higher when the range of allowance accuracy of output is bigger. And its reliability will be reduced when the range of

Table 3. Mean and variance of position and orientation output errors.

$E(\delta\psi)$	$D(\delta\psi)$	$E(\delta\theta)$	$D(\delta\theta)$	$E(\delta h)$	$D(\delta h)$
$-4.05 \times 10^{-7}$	$9.2615 \times 10^{-9}$	$7.1115 \times 10^{-9}$	$9.2038 \times 10^{-9}$	0.0095628	$4.0903 \times 10^{-4}$

Table 4. Position and orientation of 3-UPS-PU parallel mechanism.

	1	2	3	4	5	6	7	8
Orientation in X direction	$\pi/6$	$\pi/6$	$\pi/15$	$\pi/15$	$\pi/15$	$\pi/4$	$\pi/4$	$\pi/15$
Orientation in Y direction	$\pi/6$	$\pi/15$	$\pi/6$	$\pi/15$	$\pi/4$	$\pi/15$	$\pi/6$	$\pi/15$
Position in Z direction	1300	1300	1400	1400	1500	1600	1600	1300

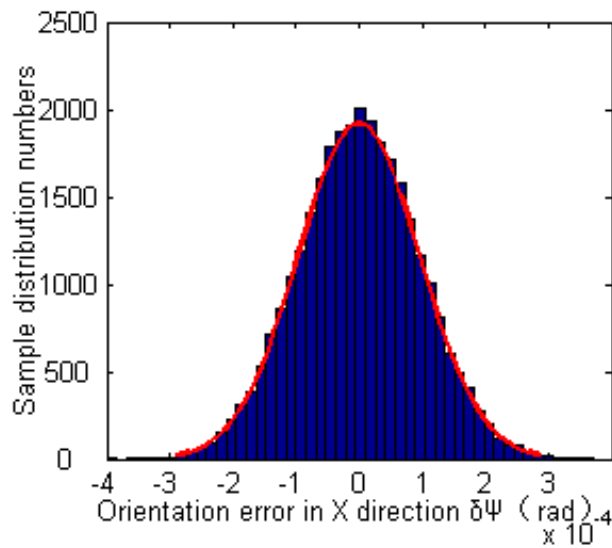


Fig. (4). Error distribution histogram in X direction.

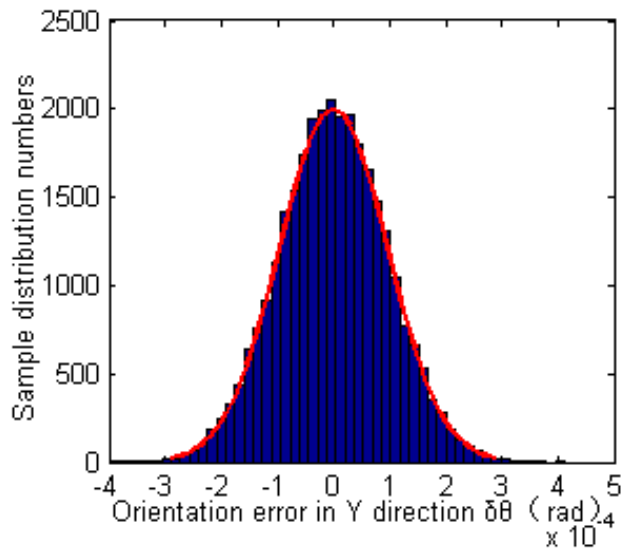


Fig. (5). Error distribution histogram in Y direction.

allowance accuracy of output is relatively smaller. In this paper we can solve kinematic reliability of the mechanism in each direction, here given X direction and the Y direction of

the allowance output accuracy range is  $[-0.0003\text{rad}, 0.0003\text{rad}]$ , and the Z direction allowance accuracy range is  $[-0.06\text{ mm}, 0.06\text{ mm}]$ .

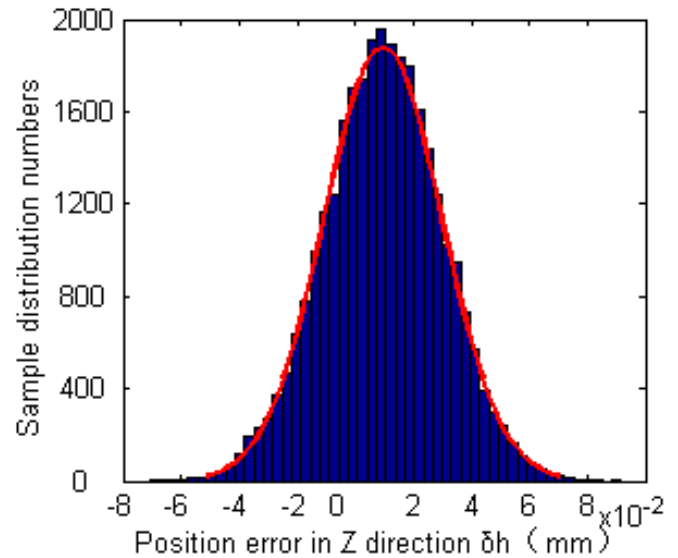


Fig. (6). Error distribution histogram in Z direction.

Substitute mean and variance of the output errors in Table 3 and the corresponding output allowance accuracy error into the Equation (24), and check the standard normal distribution table, which we can draw the results as follows:

Kinematics reliability in X direction can be represented as

$$\begin{aligned}
 R &= \phi\left(\frac{0.0003 - (-4.05 \times 10^{-7})}{\sqrt{9.2615 \times 10^{-9}}}\right) - \phi\left(\frac{-0.0003 - (-4.05 \times 10^{-7})}{\sqrt{9.2615 \times 10^{-9}}}\right) \\
 &= \phi(3.1215) - \phi(-3.1131) \\
 &= 0.9982
 \end{aligned}$$

Kinematics reliability in Y direction can be written as

$$R = \phi\left(\frac{0.0003 - (7.1115 \times 10^{-9})}{\sqrt{9.2038 \times 10^{-9}}}\right) - \phi\left(\frac{-0.0003 - (7.1175 \times 10^{-9})}{\sqrt{9.2038 \times 10^{-9}}}\right)$$

$$= \phi(3.1270) - \phi(-3.1272)$$

$$= 0.9982$$

Kinematics reliability in Z direction can be described as

$$R = \phi\left(\frac{0.06 - (0.0095628)}{\sqrt{4.0903 \times 10^{-4}}}\right) - \phi\left(\frac{-0.06 - (0.0095628)}{\sqrt{4.0903 \times 10^{-4}}}\right)$$

$$= \phi(-0.4580) - \phi(-0.4877)$$

$$= 0.9934$$

### 6. THE NUMERICAL SIMULATION VERIFICATION OF RELIABILITY SOLUTION

The kinematic reliability can be calculated not only included numerical complication but also MATLAB direct solution with command capaplot. Its principle is to select the data within the allowance accuracy range from the position and orientation output errors data, and calculate the probability within allowance accuracy range.

#### 6.1. Reliability of MATLAB Solution

Now the kinematic reliability was analyzed in each direction. The error data and position and orientation parameters were the same as mentioned above. The kinematic reliabilities in X direction, in Y direction, and in Z direction are shown in Fig. (7) to Fig. (9), respectively.

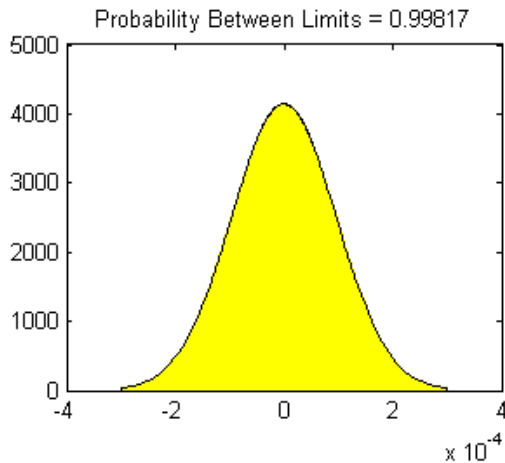


Fig. (7). Kinematic reliability in X direction.

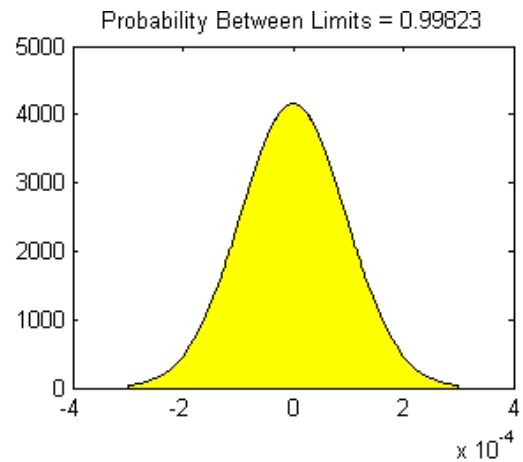


Fig. (8). Kinematic reliability in Y direction.

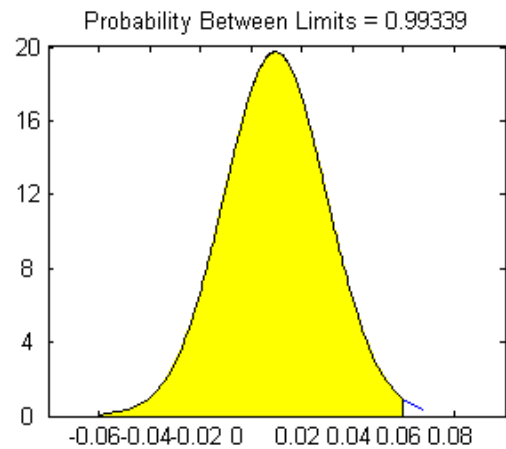


Fig. (9). Kinematic reliability in Z direction.

From the Figs. (7-9), we can see that the kinematic reliability data are basically coincident with the theoretical calculation results, which verify that the present method is specifically effective to some extent.

#### 6.2. Comparison Between Theoretical Solution and MATLAB Solution

Kinematics reliability was obtained by comparing the method of 5.3 section theoretical solution with the method of 6.1 section MATLAB solution. Given eight-group parameters of the mechanism, as shown in Table 4.

Kinematic reliability was solved under the eight-group position and orientation parameters by theoretical calculation and MATLAB solution, respectively. The final results are shown in Table 5.

Curve can be connected directly with eight-group data which are obtained by theoretical calculation and MATLAB solution respectively. The results are shown in Figs. (10-12).

From the figures above, we can see that the results of theoretical calculation and MATLAB calculation are basically coincident, which verify authenticity of MATLAB solution. Simultaneously, we obtain another method to solve the kinematic reliability of the parallel mechanism, quickly and efficiently.

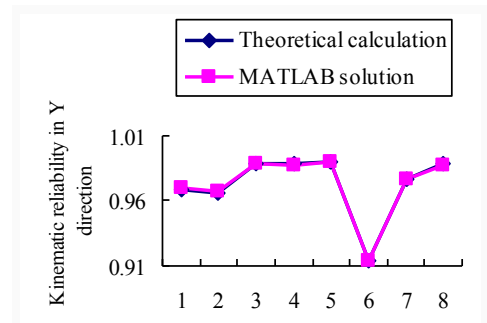
**Table 5. Kinematic reliability of 3-UPS-PU parallel mechanism results comparison between theoretical solution and MATLAB solution.**

Matlab \ Therapy	Reliability in X Direction	Reliability in Y Direction	Reliability in Z Direction
The first group	0.9559	0.9691	0.9873
	0.95449	0.9691	0.98781
The second group	0.9807	0.9658	0.9863
	0.97971	0.96707	0.9869
The third group	0.9755	0.9886	0.9934
	0.97385	0.98876	0.99336
The fourth group	0.9888	0.9888	0.9924
	0.98888	0.98778	0.99254
The fifth group	0.9199	0.9894	0.9938
	0.9259	0.98935	0.99342
The sixth group	0.8932	0.9135	0.9772
	0.89148	0.91392	0.97773
The seventh group	0.8905	0.9762	0.9869
	0.89016	0.97676	0.98732
The eighth group	0.9874	0.9883	0.9924
	0.98857	0.98763	0.99241

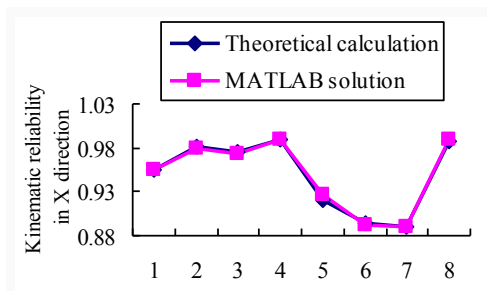
**CONCLUSION**

This paper mainly studied kinematics reliability of 3-UPS-PU parallel mechanisms, and finished the following several works:

- (1) The inverse kinematics solution model of 3-UPS-PU parallel mechanism was established in terms of coordinate transformation theory, and the position and orientation error model of 3-UPS-PU parallel mechanism was derived by employing differential transformation method.
- (2) The method of kinematic reliability of the mechanism was demonstrated by employing Monte Carlo simulation according to the position and orientation output error model established. Reliability analysis of the mechanism was performed further.
- (3) Analysis and comparison of theoretical solution and MATLAB solution *via* the eight-group position and orientation of the 3-UPS-PU parallel mechanism can verify that the results are basically coincident. Therefore, we obtain a method to solve kinematics reliability of the parallel mechanism. Moreover, the methodology proposed here can be easily extended to the general parallel mechanism as well.

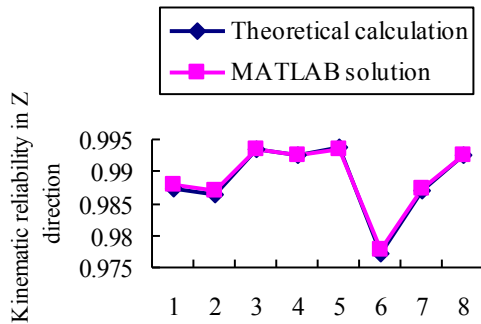


**Fig. (10).** Kinematic reliability comparison in X direction.



**Fig. (11).** Kinematic reliability comparison in Y direction.





**Fig. (12).** Kinematic reliability comparison in Z direction.

## CONFLICT OF INTEREST

The author confirms that this article content has no conflict of interest.

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